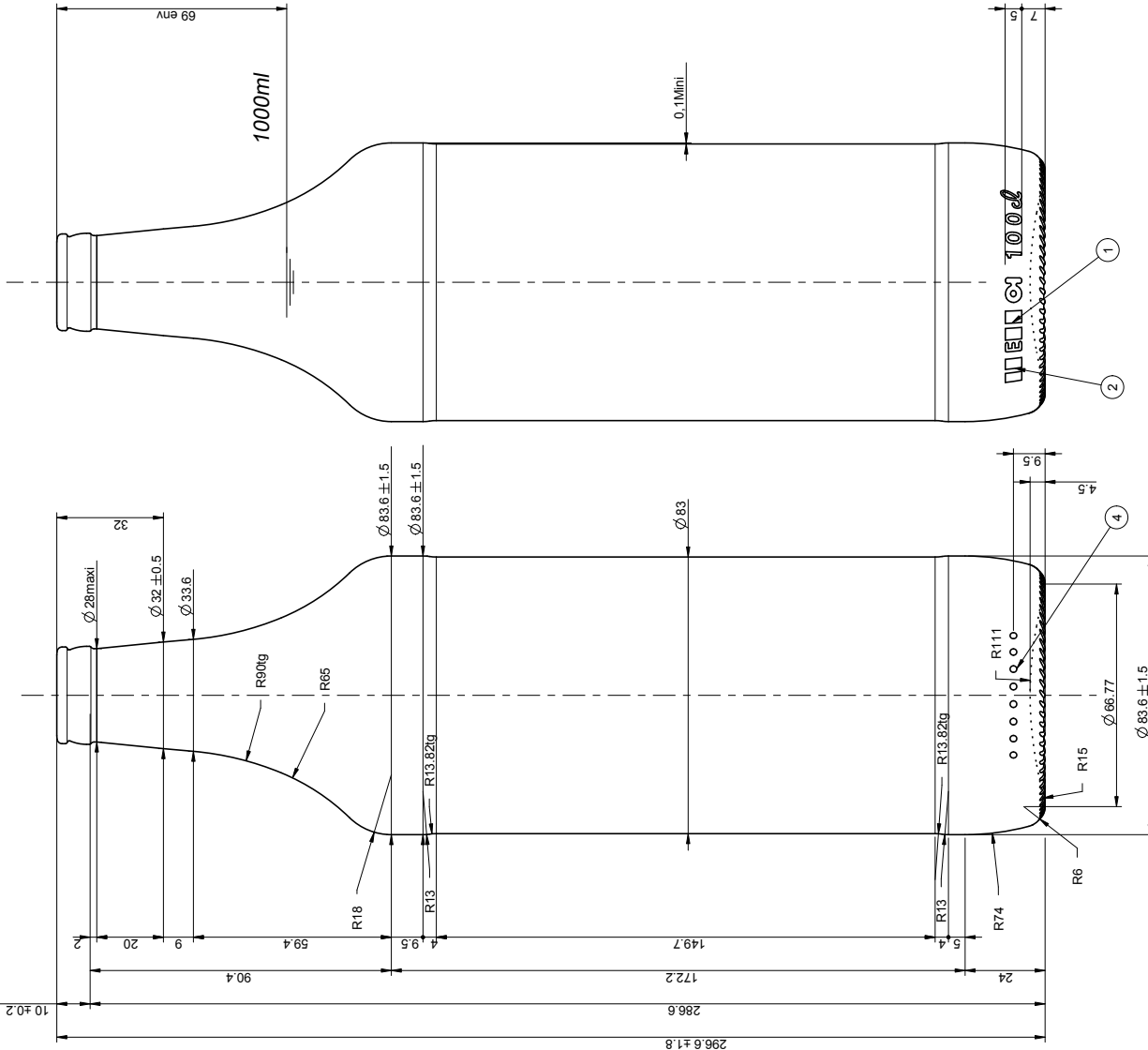
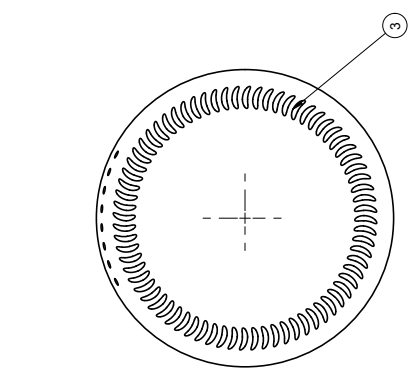


FINISH DESCRIPTION: VERPLAST 29 / 21 K32 INSERT: Yes



1= TRADEMARK  
 2= CAVITY NO.  
 3= STIPPLING  
 THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.  
 4= CAVITY CODE

SCALE 1:1



**GLASS IS LIFE™**  
 makers of pure, sustainable,  
 brand-building glass packaging

**O-I Manufacturing France**  
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 69611 Villeurbanne Cedex, France  
 Tel. +33 (0)426866500

**CONTAINER & MOULD ENGINEERING**  
**EUROPE**

NOTES:  
 THIS DRAWING IS THE PROPERTY OF O-I AND  
 MUST BE KEPT UNDER STRICT CONTROL AND  
 WITHOUT O-I WRITTEN AUTHORIZATION.  
 DIMENSIONS EXPRESSED IN mm  
 ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.  
 MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
 PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER  
 MAY DIFFER DEPANDANT ON LOCAL LEGISLATION.

HEAT TREATMENT	CARBONATION
90 °C maxi	0 g CO2/l maxi
VERTICAL LOAD	THERMAL SHOCK
100 daN maxi	42 °C maxi
CATEGORY	TILT ANGLE
NAB	16.66°
MAX. VERTICALITY TOLERANCE	MEASURING CONTAINER
3.3 mm	NO
FINISH SAP NUMBER	FINISH REF.
3608	SPECIAL
MINIMUM THROUGH BORE	MAX FILLING TUBE Ø
19.0 mm	18 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL)	
1040ml ± 10ml	
CONTAINER RATED CAPACITY (FILLPOINT)	
1000ml	
CONTAINER WEIGHT	
450g APPROX.	
FINISH DESIGNATION	MAX GAS VOLUME
FR_29_SPECIAL_H100_3608	
PROCESS	RETURNABLE
NO	DESIGN REF.
	REWORK 3701-14C

<b>STANDARD</b>	
<b>100 CL SIROPTIMA VR</b>	
DESIGNER	DATE
EBL	27/03/2013
CHECKED	DATE
DRAWING NUMBER	MOULD/SAP NUMBER
130334	013102

No	DATE	REVISIONS	DESIGN CHECK
27/03/13		MAJ du modèle 6251322 sur KBE (plan n° 3701-14C)	EBL